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BARREL AND BALL SIZER FOR PAINT-BALL GUN

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Patent Application of Robert Judson

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Field of Invention

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The present invention relates to guns that propel projectiles using compressed gas as a propellant. More particularly, it relates to an improved gun barrel for use in combination with a gas powered projectile gun firing soft or pliable ammunition such as paint balls.

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Background

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A popular use for paint-ball guns is in recreation, where the participants fire paint-ball projectiles toward a target. The target may be a moving or stationary paper target used for target practice. The target might be another participant in a game, where the participants are attempting to strike each other with soft paint-filled projectiles.

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Paint-ball guns fire a plastic-walled, paint- or gelatin-filled projectile using compressed gas as the source of power to accelerate the paint ball down a chamber and

1 into a gun barrel. The paint ball enters the barrel from a hopper at the breech end, is
2 accelerated by compressed gas, and exits the muzzle of the barrel.

3 Prior art in the area of air-powered guns, and especially paint-ball guns, uses
4 canisters of liquid CO₂ or other compressed gas communicated through regulators to
5 provide a regulated gas pressure to the gun. Whether the paint ball is spinning, and in
6 what direction, when it exits the barrel, affects its trajectory. The conventional paint ball
7 barrel pushes the ball down the barrel with no controlled spin and many times with no or
8 very little ball rotation. Much like a pitcher's knuckleball, the paint ball will move
9 erratically as the ball exits the barrel, due to the supercritical eddy currents behind the ball.
10 The paint ball moving with no rotation develops pressure forces in front of the ball, and
11 eddy currents with supercritical air flow immediately behind the ball resulting in the ball
12 moving erratically. Further, the ball with no rotation develops significantly more drag in
13 front of the ball as it moves through the air.

14 Paint balls have a liquid center covered by a thin plastic or gelatin membrane that
15 maintains the paint ball in an approximately spherical shape. This soft formation and thin-
16 walled construction cause frequent deformities in the shape of the paint ball, making it less
17 than perfectly round. A seam is formed in the plastic membrane during manufacturing,
18 which also tends to interrupt the otherwise smooth exterior surface of the plastic
19 membrane. Because paint balls come in various diameters, the air pressure used to
20 accelerate the ball is affected by any diameter difference between the ball and the barrel.

21 The lack of consistency in size and shape of the paint ball ammunition can further
22 be affected by temperature and humidity of the site of use. Humid weather tends to swell
23 the paint balls because the water in the air softens the plastic membrane defining the

1 dimensions of the ball. Hot weather increases the volume of the paint contained in the ball,
2 and thus also affects the overall dimensions of the paint ball by pressing outward on the
3 plastic membrane cover.

4 Since paint balls may thus have different diameters due to manufacturing
5 tolerances and expansion because of heat or humidity, paint-ball guns typically use a "ball
6 sizer" attachment between the breech of the gun and the barrel. The paint ball enters the
7 ball sizer first and is accelerated there by gas pressure to essentially its maximum velocity
8 before entering the barrel of the gun. The user chooses a ball sizer of the appropriate
9 diameter to match as nearly as possible the size of the paint balls he is using at that time.
10 Ball sizers typically connect with a barrel and with the breech of the gun with threaded
11 joints.

12 The seam in the paintball has a natural tendency to spin the paint ball as the ball
13 passes through the ball sizer, resulting in erratic spinning of the ball and an erratic
14 trajectory. If the entrance to the ball sizer, or the joint between the ball sizer and the
15 barrel, catches the seam of the ball, the ball will also have an erratic spin. In some cases,
16 this catching of the seam will cause the ball to rupture before leaving the barrel.

17 Conventional smooth-bore paint ball gun barrels do little to rectify the ball spin
18 caused by the imperfect paint-ball exterior surface and the variance in size caused by
19 manufacturing or temperature and humidity. Paint balls expanded from humidity or
20 temperature spin worse on exit from the gun barrel due to increased contact with the
21 sidewall of the barrel bore if the contact with the barrel is not a controlled contact.
22 Imperfect surfaces, such as the seam of the paint ball, also impart spin to the exiting paint
23 ball due to contact with the interior surface of the gun barrel. Combinations of

1 temperature, size differential, and surface imperfections can combine to affect the
2 trajectory of an exiting paint ball severely, and render the accuracy of the gun to a very
3 poor state. Therefore, it is important to smoothly accelerate the ball to its maximum
4 velocity in the ball sizer.

5 **Summary**

6 A ball sizer for a paint-ball gun includes a bore having an entrance. In the
7 preferred embodiment, the bore has a chamfer which in turn has a smooth transition from
8 the entrance to the bore of the sizer. The transition may define a section of a parabola, a
9 section of a circle, or a combination of a straight line with a transition to a curve, such as a
10 section of a parabola or circle. Similar transitions may be provided at the exit of the ball
11 sizer, and at the entrance to the barrel attached to the exit of the sizer, or both.

12 **Drawings**

13 Figure 1 is cut-away side view of a prior-art paint ball ball sizer and barrel.

14 Figure 2 is a cut-away side view of the preferred embodiment of the ball sizer and
15 barrel.

16 Figure 3 is a cut-away side view of another embodiment of the ball sizer and
17 barrel.

18 Figure 4 is a cut-away side view of another embodiment, showing the muzzle area
19 of a barrel.

20 **Detailed Description**

21 Figure 1 shows a cut-away view of a typical prior-art paint-ball gun barrel (100)
22 connected to a ball sizer (110). In this and other figures, the wall thickness of the barrel
23 and sizer is exaggerated for clarity. The prior-art ball sizer (110) has a bore (150) defined

1 by an entrance (150). Typically, the face of the entrance (150) is flush, as shown, creating
2 a sharp boundary that a paint ball must cross as it is propelled by gas pressure into the
3 sizer (110). This sharp boundary at the entrance (150) may catch the seam of the ball,
4 causing erratic spin, and possibly, rupture of the ball. Figure 1 also shows threads (140)
5 on the sizer (110), where the sizer screws into the breech of a paint-ball gun. The barrel
6 (110) also has threads (120) to allow it to be screwed into the sizer (110). It is difficult to
7 make the resulting joint (130) between the barrel (100) and the ball sizer (110) exactly
8 even, and this uneven joint (130) can also catch the seam or skin of the ball and impart
9 erratic spin, or cause a rupture.

10 Figure 2 is a cut-away view of the preferred embodiment. The barrel (200) is
11 again screwed into the ball sizer (210). A paint ball (270) is positioned to enter the bore
12 (260) of the sizer (210). In the preferred embodiment, the entrance to the sizer (210) has
13 a chamfer (250) with smooth transitions. This chamfer (250) is preferably an arc of a
14 parabola, to smoothly guide the ball (270) into the bore (260). Other curves could be
15 used for the chamfer (250), however, such as a section of a circle. The sizer (210) has
16 outer threads (240) to allow it to be screwed into the breech of a paint-ball gun. The exit
17 of the sizer (210) is joined to a barrel (200) by threads (220). In the preferred
18 embodiment, the joint (230) formed at the juncture of the barrel (200) and the sizer (210)
19 is also defined by a chamfer (280) in the sizer (210) and in the barrel (290).

20 Again, these chamfers (280, 290) may be described by the arc of a parabola, or
21 other curves. In this way, the ball (270) may transition smoothly from the breech to the
22 sizer (210), and from the sizer (210) into the barrel (200). The barrel (200) may have
23 riflings (295) to impart a stabilizing rotation to the ball (270).

1 Figure 3 shows a cut-away view of another embodiment. Here, the chamfer (250)
2 in the entrance to the sizer (210) is defined by a straight-line part (300) and a curved part
3 (310). Again, the curved part (310) may be any of the curves just discussed. A similar
4 straight-line and curved combination chamfer may be used for the chamfers (280, 290) at
5 the exit of the sizer (210) and the entrance of the barrel (200). The straight-line part (300)
6 may precede the curved part (310) in this combination.

7 Figure 4 shows a cut-away view of another embodiment. Here the chamfer (250)
8 is placed in the muzzle (320) of the barrel (200). The chamfer (250) may have a curve
9 among those previously described, including the combination straight-line and curved
10 parts. The figure also shows reverse ports (330) in the muzzle. Such ports are
11 advantageous to release pressure in the barrel behind the moving paint ball in a controlled
12 way, and also to lower the sound pressure released down range of the gun. The chamfer
13 (250) in the muzzle (320) functions with the reverse porting to reduce the pressure in
14 front of the ball, while centering the ball on an effective air bearing. This introduces the
15 ball into the atmosphere with reduced shock and turbulence and improves accuracy

16 Since those skilled in the art can modify the specific embodiments described above,
17 I intend that the claims be interpreted to cover such modifications and equivalents.

18 I claim: